

## CASE STUDY

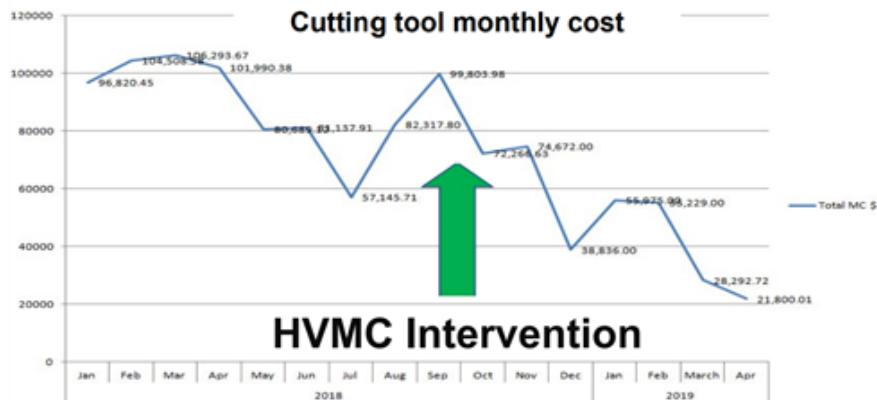
### Cost Reduction: Metal Cutting Tool

#### RESULTS

- ✓ Immediate & sustained reduction of monthly cutting tool costs
- ✓ Achieved 78% cost reduction within seven months

#### ASSIGNMENT

Reduce cutting tool expenses; increase machine uptime



#### CHALLENGES

- > Client had utilized 3rd party tool management company for several years.
- > Client's internal resources had limited capabilities to manage metal cutting tooling consumption and cost.
- > Tooling inventory systems were inadequate.
- > Tooling costs exceeded \$1,000,000 per year.